





Vibrating level switch

- For universal use as overfill or dry run protection system
- Setup without adjustment
- For food and beverage industry thanks to surface finishing < 0.8 μ m
- ATEX approvals $\langle E_X \rangle$





Diaphragm valve



The 8112 is a vibrating level switch for liquids, using a tuning fork for level detection.

It is designed for industrial use in areas of process technology and can be used in liquids. Typical applications are overfill or dry run protection.

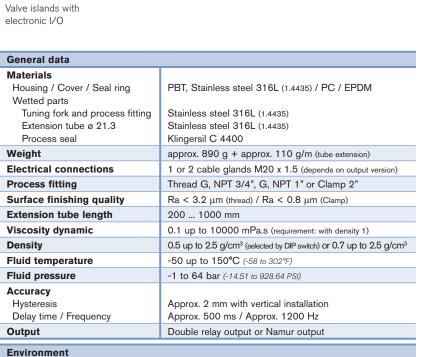
The Type 8112 is available with different sensor length using tube extension. The right length can be adapted thanks to a lock fitting.

Due to the simple and rugged measuring system, the 8112 is virtually unaffected by the chemical and physical features of the liquid. It works even under unfavourable conditions such as turbulence, air bubbles, foam generation, buildup or varying products.



Type 8644

Ambient temperature



-40 up to +70°C (-40 to 158°F) (Operating);

-40 up to +80°C (-40 to 176°F) (Storage)



Electrical data - Sensor with relay output					
Output	Relay (DPDT), 2 floating spdts				
Power supply	20 to 253 V AC, 50/60 Hz or 20 to 72 V DC				
	(at U > 60 V DC the ambient temperature must be max. 50 °C (122°F))				
Power consumption	1 to 8 VA (AC); approx. 1.3 W (DC)				
Turn-on voltage	min.: 10 mV; max.: 253 VAC, 253 V DC				
Switching current	min.: 10 μA; max.: 5 A (AC), 1 A (DC)				
Breaking capacitance	max. 1250 VA, 50 W				
Modes (adjustable)	A = max. detection or overfill protection				
	B = min. detection or dry run protection				
Delay time	when immersed: 0.5 s				
	when laid bare: 1s				
Electrical data - Sensor with NA	AMUR output				
Output	2 wire current modulation according to NAMUR				
Power supply					
Voltage supply	via connection to an interface according to NAMUR				
	IEC 60947-5-6, approx. 8.2 V				
Open-circuit voltage	U _o approx. 8.2 V				
Short-circuit current	I _u approx. 8.2 mA				
Current consumption	> 0.0 = 0.				
Falling characteristic Rising characteristic	\geq 2.2 mA (blade uncovered) / \leq 1.0 mA (blade covered) \leq 1.0 mA (blade uncovered) / \geq 2.2 mA (blade covered)				
Fault signal	\leq 1.0 mA (blade uncovered) / \geq 2.2 mA (blade covered) \leq 1.0 mA				
Necessary processing system	NAMUR processing system acc. to IEC 60947-5-6 (EN50227/DIN19234)				
Modes (NAMUR output adjustable to	Min.: rising characteristics (High current when immersed)				
falling or rising characteristics)	Max.: falling characteristics (Low current when immersed)				
Standards and approvals					
Protection	IP66/IP67 with M20 x 1.5 gland mounted and tightened				
Overvoltage category					
Protection class	I (relay output); II (NAMUR output)				
Standards					
EMC / Security	EN61326 / EN61010-1				
ATEX ¹⁾	EN50014; EN50020; EN50284				
NAMUR	IEC 60947-5-6 (EN 50227)				
Specifications Ex					
🔄 - Protection	Categories 1/2 G, 2G				
(Ex) - Certification	Ex ia IIC T6				
Conformity specifications ¹⁾					
Power supply Ui	20 V				
Short circuit rating li	103 mA				
Power limitation Pi	516 mW				
Ambient temperature	-40 up to +85°C (-40 to 185°F) (depend on categories)				
Internal capacity Ci	negligible				
Internal inductivity Li	negligible				

1) homologation certificate PTB 07 ATEX 2004X



Target applications with type 8112

Chemical industry - solvents



Beside the continuous level measurement, level detection is a main safety characteristic for storage tanks.

Many modern sensors for continuous level measurement, however, are approved as overfill protection system, but a second, physically different measuring principle offers optimum safety and redundancy.

Thanks to the manifold application possibilities, the Type 8112 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

Advantages:

- various electrical versions
- product-independent
- universal level detection for all liquids.

Water/sewage water plants



Chemicals are required for sewage water treatment. They are used for precipitation. Phosphate and nitrate are sedimented and separated. For the sludge treatment and neutralization, acids and solvents are stored apart from lime water and ferric chloride.

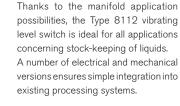
These substances are subject to the regulations for water-endangering substances. Therefore overfill protection systems must be mounted on storage tanks.

To avoid overfilling of vessels with toxic products, sensors for level detection are an important safety element.

Advantages: high reproducibility



Chemical industry - reactors



Advantages:

- various electrical versions
- product-independent
- completely gas-tight
- high reliability
- universal level detection for all liquids.

Food processing industry



The processes in food processing tanks such as e.g. for milk have a high demand to the installed technology. High pressures and temperatures are caused during sterilization and cleaning of the tanks. The installed level sensors must meet the requirements of the hygienic construction. The harmlessness of all wetted materials must be proven and optimum cleanability must be ensured by hygiene-technical design.

The Type 8112 is installed for level detection and as dry run protection system. The tuning fork is highly polished for the use in sensitive foodstuffs such as milk.

Advantages:

universal level detection for all liquids.

high resistance sensor materials

adjustment and maintenance-free

Principle of operation

The tuning fork is piezoelectrically energised and vibrates at its mechanical resonance frequency of approx. 1200 Hz. When the tuning fork is submerged in the product, the frequency changes. This change is detected by the integrated oscillator and converted into a switching command.

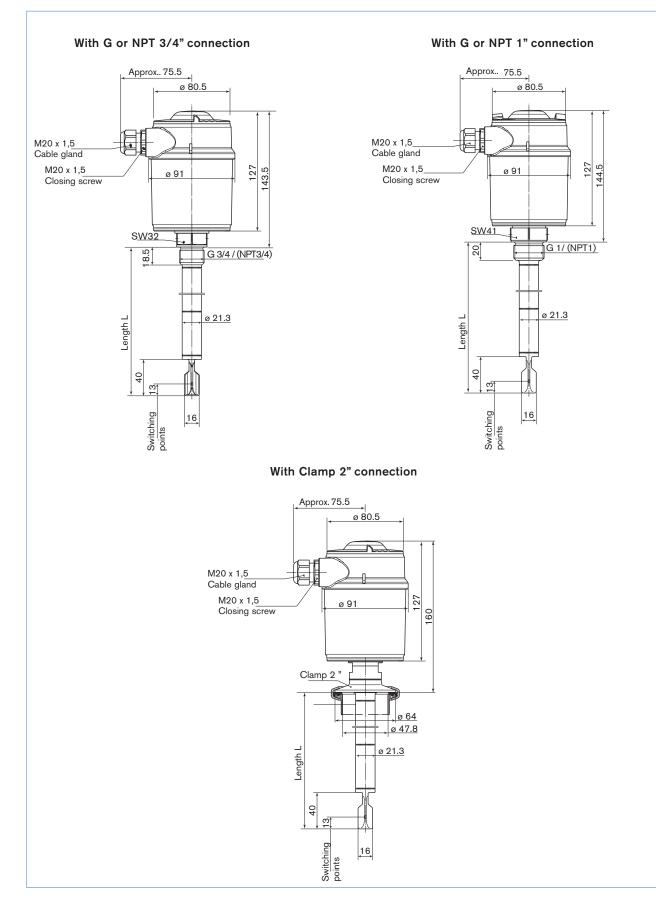
The integrated fault monitoring detects the following faults:

- interruption of the connection cable to the piezoelectric elements
- extreme material wear on the tuning fork
- break of the tuning fork
- absence of vibration.

If one of these faults is detected or in case the power supply fails, the electronics takes on a defined switching condition, e.g. the output transistor blocks (safe condition).



Dimensions [mm]





Ordering chart for the vibrating level switch Type 8112

Output	Power supply	Extension tube length [mm]	Process connection	Electrical connection	Item no.		
Double relay (DPDT) ,	20-72 VDC /	300	G 3/4"	2 cable glands M20 X 1.5	558 119		
2 floating spdts	20 - 250V AC (5A)		NPT 3/4"	2 cable glands M20 X 1.5	558 120		
		500	G 3/4"	2 cable glands M20 X 1.5	558 121		
			NPT 3/4"	2 cable glands M20 X 1.5	558 122		
		1000	G 3/4"	2 cable glands M20 X 1.5	558 123		
			NPT 3/4"	2 cable glands M20 X 1.5	558 124		
		300	G 1"	2 cable glands M20 X 1.5	558 125		
			NPT 1"	2 cable glands M20 X 1.5	558 126		
		500	G 1"	2 cable glands M20 X 1.5	558 127		
			NPT 1"	2 cable glands M20 X 1.5	558 128		
		1000	G 1"	2 cable glands M20 X 1.5	558 129		
			NPT 1"	2 cable glands M20 X 1.5	558 130		
		300	Clamp 2"	2 cable glands M20 X 1.5	558 131		
		500	Clamp 2"	2 cable glands M20 X 1.5	558132		
		1000	Clamp 2"	2 cable glands M20 X 1.5	558 133		
Namur signal - Ex version	8.2 V DC - via an intrinsic safety interface with NAMUR input	8.2 V DC - via an intrinsic safety	version 8.2 V DC - via an intrinsic safety	300	G 3/4"	1 cable gland M20 X 1.5	558 134
ATEX approval			G 1"	1 cable gland M20 X 1.5	558 135		
		500	G 3/4"	1 cable gland M20 X 1.5	558 136		
			G 1"	1 cable gland M20 X 1.5	558 137		
		1000	G 3/4"	1 cable gland M20 X 1.5	558 138		
			G 1"	1 cable gland M20 X 1.5	558 139		

i Further versions on request	
Port connection Clamp 1"; 1"1/2 DIN 11851 Flange SMS:	 Hygienic version Ra < 0.8 μm for G or NPT threaded connection Ra < 0.3 μm for Clamp connection 1° Temperature
Neumo BioControl®	-50 250°C
Baterials ECTFE, enamel, Hastelloy C4 or PFA for flange connection	Approvals Overfill protection with WHG approval
	Additional up to 6000 m

Ordering chart accessories

Description	ltem no.	
Set with 2 reductions M20 x 1.5 / NPT1/2" + 2 neoprene flat seals for cable gland + 2 screw-plugs M20 x 1.5	551 782	
Lock fitting - only for pressureless handling, -50150°C; G1"		
Lock fitting - only for pressureless handling, -50150°C; NPT1"		

 $\label{eq:linear} \ensuremath{\mathsf{Neumo-BioControl}}^{\ensuremath{\mathbb{B}}} \ensuremath{\,\text{is a registered Trademark of Neumo-Ehrenberg Group}}$



Vibrating level s	witch Type 8	112 - request fo	or quotation		Note
Please fill in and send	l to your local Bür	kert Sales Centre wit	h your inquiry or order.		You can f the fields in the PD
Company:			Contact person:		before pl out the f
Customer No.:			Department:		out the t
Address:			Tel. / Fax.:		
Postcode / Town:			E-mail:		
Vibrating level switch	n 8112				
	Quantity:		Desired	delivery date:	
Process fitting con	nection:				
External thread	G 3/4"		NPT 3/4"		
	G 1"		NPT 1"		
Clamp	1"	1"1/2	2"		
Flange	🗌 DN 25	DN 40	DN 50		
DIN 11851	DN 25	🗌 DN 32	DN 40	DN 50	
SMS 1145	DN 38	DN 51			
Special rugosity	No No		Yes with Ra ext. = 0.8 μ m		
Length	🗌 300 mm		500 mm	🗌 1000 mm	
	specific length	in mm (must be a multiple of	f 500 mm and between 1500 and 6000	0 mm) → mm	
Output signal and power supply	Double relay and 20-253 V AC - 20-72 V DC		NAMUR and 8-15 V DC		
ATEX approval only with Namur Output	Tes Yes] No		
WHG approval	Yes		No		

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In case of special application conditions, please consult for advice.

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